

ALLISON MODEL 250 ENGINE LOG



CAF-832955

Allison
Engine
Company



AEROSPACE
GROUP



GT-2786B

INSPECTION - MAINTENANCE - OVERHAUL RECORD

ACCESSORY



NOMENCLATURE

VÁLVULA SANGRADO P/N:23053176

Part IV
Page No.

Component Serial Number

FF55344

Engined Model

250-

Date	Accy. Time		Remarks	Signature and Certificate No.	Organization
	Since OH	Total			
17-06-02	0:00	D+1425:15	Rev. General/Prueba S/ 10W3 Ed.3	2/A/C2/0139" C" A 40	TTP F/A
17-09-07	336:80	D+1761:95	Ed.6 (15-07-97).- Inspección y P. Funcional S/ CSP24009 Ed.1 Rev.7.-	D-13	TTP F/A.-

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GT-2786T

AD NOTE COMPLIANCE AND CEB MODIFICATION RECORD ACCESSORY



NOMENCLATURE VALVULA SANGRADO P/N: 23053176

Component Serial Number FF55344 Engined Model 250-

Part III
Page No. _____

AD #	Aplicable CEB #	Date		Method of Compliance	One Time	Recurring	Next. Comp. Date		Signature and Certificate Number
		Hours @ Comp.					Next. Comp. @ Hrs		
77-09-08	A1116R2	17-06-02		NO AFECTA	X				2/A/G2/0139 ^A C40
		D+1425:15							
N/A	A1304R0	17-06-02		NO AFECTA	X				2/A/G2/0139 ^A C40
		D+1425:15							

er Point AM 10
50963
100.0
3330
50792
3330
100.
330
103
60
378
39
9
6
23

SP PR SF % P S %
T

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AD NOTE COMPLIANCE AND CEB MODIFICATION RECORD COMPRESSOR ASSEMBLY

Part III

Page No. 1

Compressor Serial Number

CAC-41569

Engine Model

250-C20B

AD #	Applicable CEB #	Date		Method of Compliance	One Time	Recurring	Next Comp. Date		Signature and Certificate Number
		Hours @ Comp.					Next Comp. @ Hrs.		
1009		25/06/02		ESTABA REALIZADO.-					2/A/C2/052"C" TTP
		3419:20							
		25/06/02							
1071		3419:20		N/A.-					2/A/C2/052"C" TTP
		25/06/02							
		3419:20							
1072R3		25/06/02		N/A.-					2/A/C2/052"C" TTP
		3419:20							
		25/06/02							
1171R2		3419:20		ESTABA REALIZADO.-					2/A/C2/052"C" TTP
		25/06/02							
		3419:20							
1203		25/06/02		N/A.-					2/A/C2/052"C" TTP
		3419:20							
		25/06/02							
1308		3419:20		N/A.-					2/A/C2/052"C" TTP
		25/06/02							
		3419:20							
1317		25/06/02		ESTABA REALIZADO.-					2/A/C2/052"C" TTP
		3419:20							
		25/06/02							
1321R2		3419:20		CUMPLIMENTADO.-					2/A/C2/052"C" TTP
		25/06/02							
		3419:20							
1325R2		25/06/02		CUMPLIMENTADO.-					2/A/C2/052"C" TTP
		3419:20							
		25/06/02							

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SP	PR	SP	Pr	SP
50963	100.0	50792	33304	100.0
330.5	103.0	6016	378.7	91.2
391.4	68.0	230.1		

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AD NOTE COMPLIANCE AND CEB MODIFICATION RECORD COMPRESSOR ASSEMBLY

Part III

Page No. 20

Compressor Serial Number CAC-41569 Engine Model 250-C20B

AD #	Applicable CEB #	Date		Method of Compliance	One Time	Recurring	Next Comp. Date		Signature and Certificate Number	
		Hours @ Comp.					Next Comp. @ Hrs.			
04-26-09	A1328	2/106/02		N/A.					2/A/C21052" C" <i>TTP</i> Elajarvit <i>D-06</i>	
		3/119:20								N/A.
		2/106/02								
	1369	3/119:20		N/A.					2/A/C21052" C" <i>TTP</i> Elajarvit <i>D-06</i>	
		19/09/08		Embodied					TTP F/A 000001227. - <i>A</i> D-14	
	1041 R.1	19/09/08		N/A					TTP F/A 000001227. - <i>A</i> D-14	
	1100 R.4	19/09/08		N/A					TTP F/A 000001227. - <i>A</i> D-14	
	1139 R.1	19/09/08		N/A					TTP F/A 000001227. - <i>A</i> D-14	
	1171 R.2	19/09/08		N/A					TTP F/A 000001227. - <i>A</i> D-14	
	A1234 R3	19/09/08		Embodied					TTP F/A 000001227. - <i>A</i> D-14	
	1303 R.3	19/09/08		Embodied					TTP F/A 000001227. - <i>A</i> D-14	

ASSEMBLY RECORD COMPRESSOR ASSEMBLY

GT 2785B-1 (9-83)

Compressor Serial Number CAC - 41569 Engine Model 250- C20B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This Item TT Cycles	Date	Comp. Total Time	This Item TT Cycles	
1ST STG. WHL.	23033721	KR69894	12-14-87	0.0	0.0	18/06/07	4399:25 H	4399:45 H 4839 Cy	
2-3 STG. WHL.	23060182		"	0.0	0.0	18/06/07	4399:45 H	4399:45 H 4839 Cy	
4TH STG. WHL.	23057114	ER60281	"	0.0	0.0	18/06/07	4399:45 H	4399:45 H 4839 Cy	
5TH STG. WHL.	23057115	ER42743	"	0.0	0.0	18/06/07	4399:45 H	4399:45 H 4839 Cy	
6TH STG. WHL.	23057116	ER43230	"	0.0	0.0	18/06/07	4399:45 H	4399:45 H 4839 Cy	
IMPELLER	6876873	KR79593	"	0.0	0.0	02-05-02	3419:20	3419:20	Limite vida.-
ADAPTER	6899240	TH80313	"	0.0	0.0	02-05-02	3419:20	3419:20	
TIE BOLT	6871259	40812	"	0.0	0.0	18/06/07	4399:45 H	4399:45 H 4839 Cy	

GT 2785B-1 (9-83)

ASSEMBLY RECORD COMPRESSOR ASSEMBLY

Part V
Page No. 2

Compressor Serial Number CAC - 41569

Engine Model 250- C20B

Nomenclature	Part Number	Serial Number	Date	INSTALLED		REMOVED		Reason
				Comp. Total Time	This Item / T Cycles	Comp. Total Time	This Item Cycles	
Impeller	23058147	KR 102790	19-06-02	3419:20	0:00	18/06/07	4399:45 H	980:25 H.
					0			
Adapter	23031922	CG 132572	19-06-02	3419:20	0:00	18/06/07	4399:45 H	980:25 H.
					0			
1st. Stg. Wheel	23057111	KR 110467	19/09/08	4399:45 H	330:58 H.			
					2677 Gy.			
2/3. Stg. Wheel	23057112	KR 112721	19/09/08	4399:45 H	NEW.-			
					NEW.-			
4st. Stg. Wheel	23060414	C26719	19/09/08	4399:45 H	TSO: 0:00			
					CSO: 0 Gy			
5st. Stg. Wheel	23057115	ER 42743	19/09/08	4399:45 H	4399:45 H.			
					4839 Gy.			
6st. Stg. Wheel	23057116	KR 55084	19/09/08	4399:45 H	TSO: 0:00			
					CSO: 0 Gy			
Impeller	23058147	KR 102790	19/09/08	4399:45 H	980:25 H.			
					1074 Gy.			

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TRANSFER RECORD

Part II
Page No.

FORM 2782C-1 (B) (4-79)

Gearbox Serial Number

CAG -38707

Engine Model 250-C20B

SHIPPED

RECEIVED

Date	From	To	Gearbox Time		Date	By
			Since OH	Total		
7-20-82	DDA-GMC	BOELKOP	NEW	0.0		
13-06-88	CASA -F/A	D.G. POLICIA	NEW	1003.25	10-05-88	CASA --F/A
20-8-90	H+S AVIATION	H+O WILMER SA	NEW	1589.15	15.6.90	H+S AVIATION
			NEW	1589.15		



GT-2787

AD NOTE COMPLIANCE AND CEB MODIFICATION RECORD GEARBOX ASSEMBLY

Gearbox Serial Number CAG-38707

Engine Model 250-C20B

Part III
Page No. 3

AD #	Applicable CEB #	Date		Method of Compliance	One Time	Recurring	Next Comp. Date Next Comp. @ Hrs	Signature and Certificate Number
		Hours @ Comp.						
	CEB-1288 R.1.-	11/02/08		Embodied				TIP F/A 000001227.- (A) D-14
	CEB-1298 R.1.-	11/02/08		Embodied				TIP F/A 000001227.- (A) D-1
	CEB-1307 R.0.-	11/02/08		Embodied				TIP F/A 000001227.- (A) D-14
	CEBA-1340 R.1.-	11/02/08		N/A				TIP F/A 000001227.- (A) D-14
	CEBA-1351 R.2.-	11/02/08		Embodied				TIP F/A 000001227.- (A) D-14
	CEBA-1372 R.0.-	11/02/08		N/A				TIP F/A 000001227.- (A) D-14
	CEBA-1386 R.1.-	11/02/08		N/A				TIP F/A 000001227.- (A) D-14
	CEB-1395 R.0.-	11/02/08		Embodied				TIP F/A 000001227.- (A) D-14



INSPECTION — MAINTENANCE — OVERHAUL RECORD

GEARBOX ASSEMBLY

Part IV
Page No. _____

FORM 2784C-1(4-79)

Gearbox Serial Number CAG - 38707

Engine Model 250-G20B

Date	Gearbox Time		Remarks	Signature	Organization
	Since OH	Total			
19-05-88	New	1003:25	Se realiza desmontaje, limpieza e inspección, se sustituye cojinete P/N 6859432, por otro Nuevo; Se efectua Rev. General a la Vál. de Lubricación y P/F. a la Vál. Check. Se aplica el CEB-1201.-		CASA -F/A
20-8-90	NEW	1589.15	GEARBOX REPAIRED AND TESTED		H+S AVIATION
11/02/08	0:00 Hrs.	6056:55 H.	Gearbox overhauled i.a.w. 10W3 Fl.4 Rev.4		TIP F/A
	CSO: 00y	CSN:66620y	(15/08/08)		0000001227.-

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100.0
50792
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100.1
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SP	PR	SP	%	Pr	SP	%
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FORM 2782D (F) (11-77)

SERVICE RECORD TURBINE ASSEMBLY

Part 1
Page No. _____

Turbine Serial Number CAF-25694

Engine Model 250-C208

INSTALLED

REMOVED

Date	Owner	A/C or Eng. S/N	Turbine Time		Date	Turbine Time		Reason
			Since OH	Total		Since OH	Total	
30/4/91		8365734	NEW	0:00	45/4/93	NEW	1775:10	HMT
25/11/93		8349209	NEW	1775:10	15/05/98	NEW	1779:30	BASE A CAF-835382
15/05/98	DE. BUCIA	835382	NEW	1779:30	23/07/03	NEW	3260:50	SUPERSEMP + Q14
24/02/06	DE. BUCIA	835348	0:00	3260:50	25/10/07	444:00	3704:50	SUPR. PAENICIAS
26/10/07	ECE	836225	444:00	3704:50	26/02/08	444:00	3704:50	Baja potencia
20/09/08	TTP	CAF-832955	444:00	3704:50	June 11, 2012	555:47	3815:97	RENTAL
17/09/12	GOB. VENEZUELA	CAF-240903	CAF-240903	555:47	Dic 13 2012	653:37	3913:87	CONVENIENDA
20 FEB 2013	—	CAF-832955	653:37	3913:87				

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GT 2783D-1 (9-83)

MODIFICATION RECORD TURBINE ASSEMBLY

Part III
Page No. 7

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Turbine Serial Number CAT-25694 Engine Model 250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization	ation
01/10/1997	CEB-1003	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1017	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1032	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1048	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1054	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1127	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1142	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1161	ESTABA APLICADO	A D-01	L.T.P. F. ALVAR	
	CEB-1173	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1174	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1183	NO AFECTA	A D-01	L.T.P. F. ALVAR	
	CEB-1204	NO AFECTA	A D-01	L.T.P. F. ALVAR	
01/10/1997	CEB-1212	ESTABA APLICADO	A D-01	L.T.P. F. ALVAR	

27B3D-1 (9-83)

MODIFICATION RECORD TURBINE ASSEMBLY

Part III
Page No. 2

Turbine Serial Number CAT- 25694 Engine Model 250- C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
01/10/1997	CEB-1221	NO AFECTA	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1224	ESTABA APLICADO	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1262	ESTABA APLICADO	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1267	ESTABA APLICADO	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1283	ESTABA APLICADO	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1292	NO AFECTA	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1341	NO AFECTA	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	AD-96-19-01	NO AFECTA. (T95-SB001/T95-SB002).-	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1062	Cambio tornillos unión módulos.-	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
	CEB-1239	Reinspección retén P/N 6871541.-	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
01/10/1997	CEB-1342	Insp/Sust. domo distribuidor 1º esc.-	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
28/12/2000	CEB-A-1370	Insp Sust domo distribuidor 1º esc.	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR
23/02/06	CEB-1223	Tornillos fijación Escudo Escudo	<i>[Signature]</i> A D-01	D.T.P. F / ALAMR

SERVICIO HELICOPTEROS
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MODIFICATION RECORD TURBINE ASSEMBLY

Turbine Serial Number CP-25694 Engine Model 250-C223

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
	CEB-1253	WEBS EMBODIES 12		TRBORG SA
	CEB-1254	WEBS EMBODIES 12		TRBORG SA
	CEB-1255	WEBS EMBODIES 12		TRBORG SA
23/02/06	CEB-A-1392	SIST. APPROV. EST. 1		TRBORG SA
23/02/06	CEB-A-1391	SIST. APPROV. EST. 1		TRBORG SA
23/02/06	CEB-A-1390	SIST. APPROV. EST. 1		TRBORG SA
23/02/06	CEB-A-1371	PHYSIO EYE TRAINING P.G.		TRBORG SA
23/02/06	CEB-A-1375	INSPECTION DIMENSIONS EST. 2		TRBORG SA
23/02/06	AD-2005-10-13	Embodied		TRBORG SA
24/07/08	AD-2006-13-06	Embodied		TRBORG SA
24/07/08	AD-72-03-06 R1	N/A		TRBORG SA
24/07/08	AD-83-03-02 R1	N/A		TRBORG SA

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MODIFICATION RECORD TURBINE ASSEMBLY

Turbine Serial Number _____

CAT-25694

Engine Model _____

250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
24/07/08	CEB-1045 Rev.2	N/A	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1062 Rev.0	Embodied	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1064 Rev.0	N/A	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1128 Rev.1	N/A	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1136 Rev.1	N/A	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1155 Rev.1	Found Embodied	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1158 Rev.3	N/A	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1239 Rev.1	Embodied	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1360 Rev.1	Embodied	<u>A</u> D-14	TTP F/A
24/07/08	CEPA-1370 Rev.6	Embodied 1 Shield P/N: 23084382	<u>A</u> D-14	TTP F/A
24/07/08	CEBA-1375 Rev.1	Embodied	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1387 Rev.0	N/A	<u>A</u> D-14	TTP F/A
24/07/08	CEB-1398 Rev.2	N/A	<u>A</u> D-14	TTP F/A



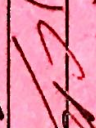
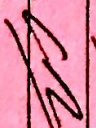


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INSPECTION - MAINTENANCE - OVERHAUL RECORD TURBINE ASSEMBLY

Part IV Page No. 1

GT 2784D-1 (9-83)

Turbine Serial Number CAT-25694 Engine Model 250-C20B

Date	Turbine Time		Remarks	Signature	Organization
	Since OH	Total			
01/10/1997	NEW	1775:10	Se realiza Inspección H.M.I. de 1750 hrs. según AMC-IL-155. - EJE TIRANTE Dimensiones: Básica: 174,85 m/m; Estiramiento: 175,21 m/m. -		
26/04/02	NEW	2996:55	INSPECCION REPARACION POR PROBLEMAS CAMBIADO ESTATOR EN ESCAFREO		INDUSTRIAL SA
23/02/02	NEW	2260:50 2260:50 700=0:00	SE REALIZO REVISION POR O/H y SOBRETEMPERATURA y HMT.		
			SE INSTALAN BUENAS Y 2 NUEVAS		
			SE INSTALAN BUENAS Y 4 BUENAS		
			REVIS DE CAT-23317 con TSU =		
			= 522:00 HOURS		
			EJE TIRANTE LO = 174,55 mm.		INDUSTRIAL SA

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GE Turbine Inc.

ASSEMBLY RECORD

RE-VITURBINE ASSEMBLY

GT 2785D-1 (9-83)

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Turbine Serial Number CAT - 25694

Engine Model 250-C20B

Part V
Page No. 1

Nomenclature	Part Number	Serial Number	Date	INSTALLED		REMOVED		Reason	
				Turbine Total Time	This Item Cycles	Turbine Total Time	This Item Cycles		
1ST STG. WHL.	6886407	X122123	4-30-91	0.0	0.0	23/5/97	1775:10	1775:10	H.M.I.
2ND STG. WHL.	6898782	HX105207	"	0.0	0.0	23/5/97	1775:10	1775:10	H.M.I.
3RD STG. WHL.	23001967	HX76811	"	0.0	0.0	23/02/06	3260:50	3260:50	3260:50 SABEF - Temperature
4TH STG. WHL.	6853279	HX64364	"	0.0	0.0	23/02/06	3260:50	3260:50	"
1ST STG. WHL.	6886407	X141295	1/10/97	1775:10	0:00	23/02/06	3260:50	1485:40	11 + OH
2ND STG. WHL.	6898782V	HX 119651	1/10/97	1775:10	0:00	23/02/06	3260:50	1485:40	11 + OH
TIE BOLT	23008020	DJ69445	1/10/97	1775:10	0	23/02/06	3260:50	1485:40	11 + OH
ADAPTER	6898784	90379	1/10/97	1775:10	0	23/02/06	3260:50	1485:40	11 + OH

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GT 27850-1 (9-83)

ASSEMBLY RECORD
TURBINE ASSEMBLY

Part V
Page No. 2

Turbine Serial Number CAT - 25694

Engine Model 250-C20B

Date	Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
				Date	Turbine Total Time	This Item Cycles	Date	Turbine Total Time	This Item Cycles	
	1st Stg WHL	23023853	X534 225	23/02/06	3260:50	0:00	26/02/08	3704:50	444:00 488	Baja potencia
	2nd Stg WHL	23023854	X532 519	23/02/06	3260:50	0:00	26/02/08	3704:50	444:00 488	Baja potencia
	3rd Stg WHL	23001967	X526 151	23/02/06	3260:50	522:00	26/02/08	3704:50	966:00 1063	Baja potencia
	4th Stg WHL	6853279	X522 1488	23/02/06	3260:50	522:00	26/02/08	3704:50	966:00 1063	Baja potencia
	TIE BOLT	23068265	829	23/02/06	5260:50	0:00	26/02/08	3704:50	444:00 488	Baja potencia
	REPORTER	23072099	30 8312	23/02/06	3260:50	0:00	26/02/08	3704:50	444:00 488	Baja potencia